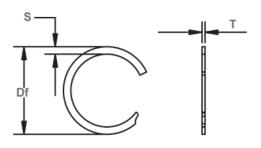
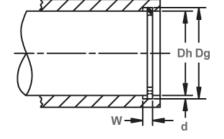
## KL Spiral Housing Rings





Free Diameter & Ring Measurements

Housing Diameter & Groove Dimensions

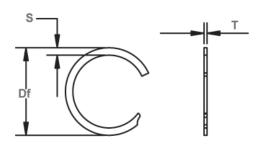
RING	HOUSING		GR	OOVE SIZ	'E				THRUST LOAD (lbs.)					
NO.	DIAMETER				WIDTH DEPTH		RING SIZE FREE THICKNESS SECTION						RING	GROOVE
	(1)						DIAMETER						Safety	Safety
	(In.) Dh	Da	Tol	w	Tol	d	Df	Tol.	Т	Tol	S	Tol.	factor of	factor of
KL-25*	.250	.262	Tol.	.015	Tol.	.006	.264	101.	.012	Tol.	.020	101.	<b>3</b> 481	<b>2</b> 106
KL-23	.312	.326	+.002 002	.018	+.002	.007	.329	+.010 000 +.012/000 +.013 000 +.015 000	.015		.025	-	750	154
KL-37*	.375	.395		.018		.010	.398		.015	1	.030		901	265
KL-43	.437	.463		.018		.013	.466		.015	1	.030		1050	402
KL-50	.500	.528		.022		.014	.531		.018	1	.045		1300	500
KL-56	.562	.590		.022		.014	.593		.018	1	.045		1460	560
KL-62	.625	.653		.022		.014	.656		.018	1	.045		1630	620
KL-68	.687	.715		.022		.014	.719		.018	+.0015 0015	.045		1790	680
KL-75	.750	.779		.022		.015	.783		.018		.045		1950	800
KL-81	.812	.854		.026		.021	.862		.021		.065		2460	1210
KL-87	.875	.917	+.003	.026		.021	.926		.021		.065		2660	1300
KL-93	.937	.979	003	.026		.021	.989		.021		.065		2840	1390
KL-100	1.000	1.042		.026		.021	1.052		.021		.065		3040	1480
KL-106	1.062	1.106		.031		.022	1.117		.025	-	.088		3500	1650
KL-112	1.125	1.169	+.004 004	.031		.022	1.180		.025	-	.088		3710	1750
KL-118 KL-125	1.187 1.250	1.231 1.294		.031		.022	1.242 1.307		.025 .025	-	.088		3920 4120	1850 1940
KL-125	1.312	1.356		.031		.022	1.369		.025		.088	ļ	4330	2040
KL-131	1.375	1.419		.031		.022	1.433		.025		.088		4540	2140
KL-137	1.437	1.481		.031		.022	1.496		.025		.088		4740	2240
KL-143	1.500	1.544		.031		.022	1.559		.025	1	.088		4950	2330
KL-156	1.562	1.619		.039		.029	1.637		.031		.118	+.004 004	6390	3200
KL-162	1.625	1.682		.039		.029	1.701	+.020 000	.031		.118		6650	3330
KL-168	1.687	1.744		.039		.029	1.763		.031	1	.118	.001	6900	3460
KL-175	1.750	1.807	+.005	.039		.029	1.827		.031	1	.118		7160	3590
KL-181	1.812	1.869	005	.039		.029	1.890		.031	1	.118		7410	3710
KL-187	1.875	1.932		.039		.029	1.953		.031	1	.118		7670	3840
KL-193	1.937	1.994		.039		.029	2.016		.031	1	.118		7920	3970
KL-200	2.000	2.057		.039		.029	2.079		.031	]	.118		8180	4100
KL-206	2.062	2.138		.039		.038	2.162		.031		.158		8430	5540
KL-212	2.125	2.201	+.006	.039	+.003	.038	2.226		.031	+.002	.158		8690	5710
KL-218	2.187	2.263		.039	000	.038	2.289		.031	002	.158		8950	5870
KL-225	2.250	2.326		.039		.038	2.352		.031		.158		9200	6040
KL-231	2.312	2.388		.039		.038	2.415		.031	4	.158		9460	6210
KL-237	2.375	2.451		.039		.038	2.478		.031	-	.158		9720	6380
KL-243	2.437	2.513		.039		.038	2.541	+.025	.031	-	.158		9970	6550
KL-250	2.500	2.576		.039		.038	2.605	000	.031	-	.158		10230	6720
KL-256 KL-262	2.562 2.625	2.638 2.701		.039		.038	2.667 2.731		.031	-	.158 .158		10480 10740	6880 7050
KL-262 KL-268	2.625	2.701		.039		.038	2.731		.031	- 1	.158		10740	7050
KL-268 KL-275	2.750	2.763		.039		.038	2.794	{	.031	-	.158		11250	7390
KL-275	2.750	2.888		.039		.038	2.920		.031	- 1	.158		11500	7550
KL-287	2.875	2.000		.039		.038	2.983		.031	1	.158		11760	7720
KL-207	2.937	3.013		.039		.038	3.046	1 1	.031	1	.158		12010	7890
KL-293	3.000	3.076		.039	1	.038	3.110	1 1	.031	1 1	.158		12270	8060
	noval Notch	0.070		.003		.000	0.110		.001		. 100		12210	

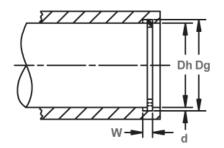
<sup>\*</sup> No Removal Notch.

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Free Diameter & Ring Measurements

Housing Diameter & Groove Dimensions

RING	HOUSING		ROOVE SI	ZE				THRUST LOAD (lbs.)						
NO.	DIAMETER	DIAMETER DIAMETER				DEPTH	FREE DIAMETER			G SIZE Kness	SE	CTION	RING	GROOVE
													Safety	Safety
	(In.)												factor of	factor of
	Dh	Dg	Tol.	W	Tol.	d	Df	Tol.	T	Tol.	S	Tol.	3	2
KL-306	3.062	3.154		.044		.046	3.188		.039		.188		15760	9960
KL-312	3.125	3.217		.044		.046	3.251		.039		.188		16080	10160
KL-318	3.187	3.279		.044		.046	3.314		.039		.188		16400	10360
KL-325	3.250	3.342		.044		.046	3.377		.039		.188		16720	10570
KL-331 KL-337	3.312 3.375	3.404 3.467	-	.044		.046	3.440 3.504		.039		.188 .188		17040 17370	10770 10970
KL-337 KL-343	3.437	3.467	-	.044		.046	3.566		.039		.188		17690	11180
KL-343	3.500	3.592	-	.044	+.003	.046	3.630	+.030	.039		.188		18010	11380
KL-356	3.562	3.654	1	.044	000	.046	3.692	000	.039		.188		18330	11580
KL-362	3.625	3.717	+.006	.044	000	.046	3.756	000	.039		.188		18650	11790
KL-368	3.687	3.779	006	.044		.046	3.819		.039		.188		18970	11990
KL-375	3.750	3.842	000	.044		.046	3.882		.039		.188		19300	12190
KL-381	3.812	3.904	1	.044		.046	3.945		.039		.188		19620	12400
KL-387	3.875	3.967	1	.044	1	.046	4.009	1	.039		.188		19940	12600
KL-393	3.937	4.029	1	.044		.046	4.071		.039		.188		20260	12800
KL-400	4.000	4.092	1	.044	1	.046	4.135	1	.039		.188	+.005	20580	13010
KL-412	4.125	4.235	1	.052		.055	4.279		.046		.225	005	23850	16040
KL-425	4.250	4.360	1	.052	1	.055	4.405	1	.046		.225		24570	16520
KL-437	4.375	4.485	]	.052	1	.055	4.531	1	.046		.225		25290	17010
KL-450	4.500	4.610	]	.052		.055	4.658	+.035	.046		.225		26010	17500
KL-462	4.625	4.735	]	.052		.055	4.784	000	.046		.225		26740	17980
KL-475	4.750	4.860		.052		.055	4.910		.046	+.002	.225		27460	18470
KL-487	4.875	4.985		.052		.055	5.036		.046	002	.225		28180	18950
KL-500	5.000	5.110		.052		.055	5.163		.046		.225		28900	19440
KL-525	5.250	5.381		.067		.066	5.435		.061		.225		40240	24490
KL-550	5.500	5.638	+.007	.067	+.004	.069	5.694		.061		.225		42160	26830
KL-575	5.750	5.894	007	.067	000	.072	5.953		.061		.225		44080	29260
KL-600	6.000	6.150		.067		.075	6.212	+.045	.061		.265		45990	31810
KL-625	6.250	6.406		.067		.078	6.470	000	.061		.265		47910	34460
KL-650	6.500	6.663		.067		.082	6.730		.061		.265		49830	37680
KL-675 KL-700	6.750 7.000	6.919 7.175		.067		.085	6.988 7.247		.061		.265 .265		51740 53660	40560 43540
KL-700 KL-725	7.000	7.175	-	.067		.088	7.505		.061		.265		55580	46640
KL-725 KL-750	7.500	7.431	-	.067		.091	7.765		.061		.265		57490	49830
KL-730	7.750	7.944	+.008	.067		.094	8.023	+.060	.061		.300		59410	53140
KL-773	8.000	8.200	008	.067		.100	8.282	000	.061		.300		61320	56500
KL-825	8.250	8.456	000	.067		.103	8.541	000	.061		.300		63240	60000
KL-850	8.500	8.713	1	.067		.107	8.800		.061		.300		65160	64290
KL-875	8.750	8.969	1	.082		.110	9.059		.076		.345	+.004	83570	68040
KL-900	9.000	9.225	1	.082		.113	9.317		.076		.345	008	85950	71890
KL-925	9.250	9.481	1	.082	+.005	.116	9.576	+.070	.076		.345	.000	88340	75850
KL-950	9.500	9.738	1	.082	000	.119	9.835	000	.076		.345		90730	79910
KL-975	9.750	9.994	1	.082		.122	10.094		.076		.345		93120	84080
KL-1000	10.000	10.250	1	.082		.125	10.353	1	.076		.345		95500	88360