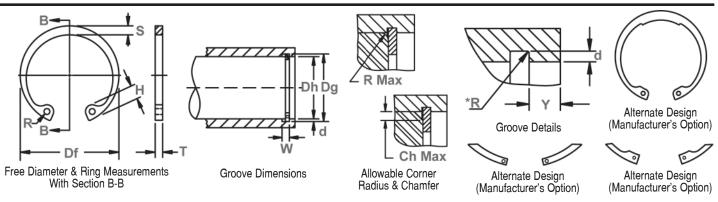
DHO Housing Rings

Once installed in the groove of a housing/bore, the portion of the ring protruding from the groove (also called a "shoulder") holds an assembly in place.



RING	HOUSING		GRO	OVE SIZE					RING	S SIZE &	WEIGHT				SUPPLI	EMENTARY	/ DATA	
NO.	Dia.	DIAN	METER	WIDTH	DEPTH	THICK		FR		LUG	MAX.	HOLE	WEIGHT	EDGE	THRUST		Allow-	Max.
	(mm)					**	**	DIAM	IETER	HT.	SEC.	DIA.		MARGIN	LOAD	LOAD	able	load w/
															Ring	Groove	Rad./	R/Ch
																	Cham.	Max.
	Dh	Dg	Tol.	W	d	Т	Tol.	Df	Tol.	Н	S	R	kg/	Υ	Pr	Pg	R/Ch	P'r
				Min.						Max.	Ref.	Min.	1000	Min.	kN	kŇ	Max.	kN
DHO-8	8	8,4	+0,09	0,90	0,20	0,80	-0,05	8,7		2,4	1,1	1,0	0,10	0,6	2,0	0,86	0,5	1,5
DHO-9	9	9,4		0,90	0,20	0,80		9,8		2,5	1,3	1,0	0,13	0,6	2,0	0,96	0,5	1,5
DHO-10	10	10,4		1,10	0,20	1,00		10,8		3,2	1,4	1,2	0,26	0,6	4,0	1,08	0,5	2,2
DH0-11	11	11,4		1,10	0,20	1,00		11,8	+0,36	-,-	1,5	1,2	0,31	0,6	4,0	1,17	0,5	2,3
DH0-12	12	12,5		1,10	0,25	1,00		13,0	-0,10	3,4	1,7	1,5	0,37	0,8	4,0	1,60	0,5	2,3
DHO-13	13	13,6	+0,11		0,30	1,00		14,1		3,6	1,8	1,5	0,42	0,9	4,2	2,10	0,5	2,3
DH0-14	14	14,6		1,10	0,30	1,00		15,1		3,7	1,8	1,7	0,52	0,9	4,5	2,25	0,5	2,3
DHO-15	15	15,7		1,10	0,35	1,00		16,2		3,7	2,0	1,7	0,56	1,1	5,0	2,80	0,5	2,3
DHO-16	16	16,8		1,10	0,40	1,00	.	17,3		3,8	2,0	1,7	0,60	1,2	5,5	3,40	1,0	2,6
DH0-17	17	17,8		1,10	0,40	1,00		18,3		3,9	2,1	1,7	0,65	1,2	6,0	3,60	1,0	2,5
DHO-18	18	19,0		1,10	0,50	1,00]	19,5		4,1	2,2	2,0	0,74	1,5	6,5	4,80	1,0	2,6
DHO-19	19	20,0		1,10	0,50	1,00		20,5		4,1	2,2	2,0	0,83	1,5	6,8	5 ,10	1,0	2,6
DH0-20	20	21,0	+0,13		0,50	1,00	.	21,5	+0,42	4,2	2,3	2,0	0,90	1,5	7,2	5,40	1,0	2,6
DH0-21	21	22,0		1,10	0,50	1,00		22,5	-0,13	4,2	2,4	2,0	1,00	1,5	7,6	5,70	1,0	2,6
DH0-22	22	23,0		1,10	0,50	1,00		23,5		4,2	2,5	2,0	1,10	1,5	8,0	5,90	1,0	2,7
DHO-23	23	24,1		1,30	0,55	1,20		24,6		4,2	2,5	2,0	1,34	1,7	8,0	6,80	1,0	4,6
DH0-24	24	25,2		1,30	0,60	1,20	-0,06			4,4	2,6	2,0	1,42	1,8	13,9	7,70	1,0	4,6
DHO-25	25	26,2		1,30	0,60	1,20		26,9	+0,42	4,5	2,7	2,0	1,50	1,8	14,6	8,00	1,0	4,7
DHO-26	26		+0,21		0,60	1,20		27,9	-0,21	4,7	2,8	2,0	1,60	1,8	13,8	8,40	1,0	4,6
DH0-27	27	28,4		1,30	0,70	1,20		29,1		4,7	2,9	2,0	1,75	2,1	13,3	10,10	1,0	4,5
DHO-28	28	29,4		1,30	0,70	1,20		30,1		4,8	2,9	2,0	1,80	2,1	13,3	10,50	1,0	4,5
DHO-29	29	30,4		1,30	0,70	1,20		31,1		4,8	3,0	2,0	1,88	2,1	13,6	10,90	1,0	4,6
DHO-30	30	31,4		1,30	0,70	1,20		32,1		4,8	3,0	2,0	2,06	2,1	13,7	11,30	1,0	4,6
DHO-31	31	32,7		1,30	0,85	1,20		33,4		5,2	3,1	2,5	2,10	2,6	13,8	14,10	1,0	4,7
DHO-32	32	33,7		1,30	0,85	1,20			+0,50	5,4	3,2	2,5	2,21	2,6	13,8	14,60	1,0	4,7
DHO-33	33	34,7	+0,25		0,85	1,20		35,5	-0,25	5,4	3,3	2,5	2,40	2,6	14,3	15,00	1,0	4,9
DHO-34	34	35,7		1,60	0,85	1,50		36,5		5,4	3,3	2,5	3,20	2,6	26,2	15,40	1,5	6,3
DHO-35	35	37,0		1,60	1,00	1,50		37,8		5,4	3,4	2,5	3,54	3,0	26,9	18,80	1,5	6,4
DHO-36	36	38,0		1,60	1,00	1,50		38,8		5,4	3,5	2,5	3,70	3,0	26,4	19,40	1,5	6,4
DHO-37	37	39,0		1,60	1,00	1,50		39,8		5,5	3,6	2,5	3,74	3,0	27,1	19,80	1,5	6,5
DHO-38	38	40,0		1,60	1,00	1,50		40,8		5,5	3,7	2,5	3,90	3,0	28,2	22,50	1,5	6,7

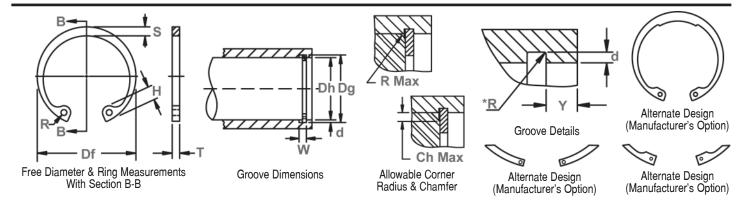
ALL DIMENSIONS IN MILLIMETERS.

^{*}The radius "R" on the load side must not exceed 0.1 T.

^{***} FOR PLATED RINGS, ADD 0.05 TO THE LISTED MAXIMUM THICKNESS. MAXIMUM RING THICKNESS WILL BE A MINIMUM OF 0.005 LESS THAN THE LISTED GROOVE WIDTH (W) MINIMUM.

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RING	HOUSING		GRO	OVE SIZE					RINGS	SIZE & W	EIGHT				SUPPL	EMENTARY	/ DATA	
NO.	Dia.	DIAN	IETER	WIDTH	DEPTH	THICK			REE	LUG	MAX.	HOLE	WEIGHT	EDGE	THRUST	THRUST	Allow-	Max.
	(mm)					**	*	DIAN	IETER	HT.	SEC.	DIA.		MARGIN	LOAD	LOAD	able	load w/
															Ring	Groove	Rad./	R/Ch
																	Cham.	Max.
	Dh	Da	Tol.	W	d	T	Tol.	Df	Tol.	Н	S	R	kg/	Υ	Pr	Pq	R/Ch	P'r
	ווט	Dg	101.	Min.	"	' '	101.	וט	101.	Max.	Ref.	Min.	1000	Min.	kN	kN	Max.	kN
DHO-39	39	41.0		1.60	1.00	1.50		42.0		5.6	3.8	2,5	4.00	3.0	28.8	26.00	1.5	6.9
DHO-40	40	42.5		1.85	1.25	1.75		43.5		5.8	3.9	2,5	4,70	3.8	44,6	27.00	2,0	8.3
DHO-41	41	43.5		1.85	1,25	1.75		44,5		5.9	4.0	2,5	5,10	3,8	45.0	27,60	2,0	8.3
DH0-42	42	44,5		1.85	1.25	1.75	1	45,5	+0.90	-,-	4.1	2,5	5,40	3.8	44,7	28,40	2,0	8.4
DH0-43	43	45,5	+0.25	1.85	1,25	1,75	-0.06	46,5	-0.39	5.9	4,2	2,5	5,60	3,8	44,5	28,80	2,0	8,4
DHO-44	44	46,5	,	1,85	1,25	1,75	1	47,5	, , , , ,	6,0	4,2	2,5	5,80	3,8	43,3	29,50	2,0	8,3
DHO-45	45	47,5		1,85	1,25	1,75	1	48,5		6,2	4,3	2,5	6,00	3,8	43,1	30,20	2,0	8,2
DHO-46	46	48,5		1,85	1,25	1,75]	49,5		6,3	4,4	2,5	6,05	3,8	42,9	30,80	2,0	8,2
DH0-47	47	49,5		1,85	1,25	1,75]	50,5		6,4	4,4	2,5	6,10	3,8	43,5	31,40	2,0	8,3
DHO-48	48	50,5		1,85	1,25	1,75		51,5	+1,10	-, -	4,5	2,5	6,70	3,8	43,2	32,00	2,0	8,4
DHO-50	50	53,0	+0,30		1,50	2,00		54,2	-0,46	6,5	4,6	2,5	7,30	4,5	60,8	40,50	2,0	12,1
DH0-51	51	54,0		2,15	1,50	2,00		55,2		6,5	4,7	2,5	7,75	4,5	60,2	41,20	2,0	12,0
DHO-52	52	55,0		2,15	1,50	2,00		56,2		6,7	4,7	2,5	8,20	4,5	60,2	42,00	2,0	12,0
DHO-53	53	56,0		2,15	1,50	2,00		57,2		6,7	4,9	2,5	8,22	4,5	60,7	42,90	2,0	12,1
DHO-54	54	57,0		2,15	1,50	2,00		58,2		6,7	5,0	2,5	8,25	4,5	60,4	43,60	2,0	12,3
DHO-55	55	58,0		2,15	1,50	2,00		59,2		6,8	5,0	2,5	8,30	4,5	60,3	44,40	2,0	12,5
DHO-56	56	59,0		2,15	1,50	2,00		60,2		6,8	5,1	2,5	8,80	4,5	60,3	45,20	2,0	12,6
DHO-57	57	60,0		2,15	1,50	2,00		61,2		6,8	5,1	2,5	9,40	4,5	60,8	46,00	2,0	12,7
DHO-58	58	61,0		2,15	1,50	2,00		62,2		6,9	5,2	2,5	10,50	4,5	60,8	46,70	2,0	12,7
DHO-60	60	63,0	+0,30		1,50	2,00	-0,07	64,2	+1,10		5,4	2,5	11,10	4,5	61,0	48,30	2,0	13,0
DHO-62	62	65,0		2,15	1,50	2,00		66,2	-0,46	7,3	5,5	2,5	11,20	4,5	60,9	49,80	2,0	13,0
DHO-63	63	66,0		2,15	1,50	2,00		67,2		7,3	5,6	2,5	12,40	4,5	60,8	50,60	2,0	13,0
DHO-64	64	67,0		2,15	1,50	2,00		68,2		7,4	5,7	2,5	12,45	4,5	60,6	51,40	2,0	13,0
DHO-65	65	68,0		2,65	1,50	2,50		69,2		7,6	5,8	3,0	14,30	4,5	121	51,80	2,5	20,8
DHO-67	67	70,0		2,65	1,50	2,50		71,5		7,7	6,0	3,0	15,30	4,5	121	53,80	2,5	21,1
DHO-68	68	71,0		2,65	1,50	2,50		72,5		7,8	6,1	3,0	16,00	4,5	119	56,20	2,5	21,0
DH0-70	70	73,0		2,65	1,50	2,50		74,5		7,8	6,2	3,0	16,50	4,5	119	56,20	2,5	21,0
DH0-72	72	75,0		2,65	1,50	2,50		76,5		7,8	6,4	3,0	18,10	4,5	119	58,00	2,5	21,0
DHO-75	75	78,0		2,65	1,50	2,50		79,5		7,8	6,6	3,0	18,80	4,5	118	60,00	2,5	21,0
DH0-76	76	79,0		2,65	1,50	2,50		80,5	4.00	7,8	6,6	3,0	19,00	4,5	119	61,00	2,5	21,0
DHO-78	77	80,0	. 0.05	2,65	1,50	2,50		82,5	+1,30	8,5	6,8	3,0	20,40	4,5	121	61,60	2,5	21,5
DHO-78	78	81,0	+0,35	2,65	1,50	2,50		82,5	-0,54	8,5	6,8	3,0	20,40	4,5	122	62,30	2,5	21,8
DHO-80	80	83,5		2,65	1,75	2,50		85,5		8,5	7,0	3,0	22,00	5,3	120	74,60	2,5	21,8

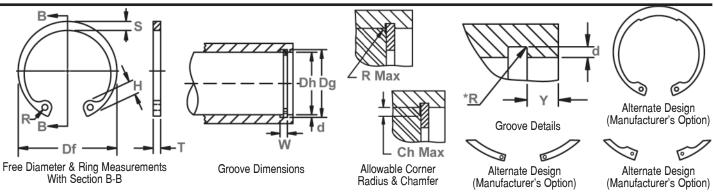
ALL DIMENSIONS IN MILLIMETERS.

^{*}The radius "R" on the load side must not exceed 0.1 T.

^{***} FOR PLATED RINGS, ADD 0.05 TO THE LISTED MAXIMUM THICKNESS. MAXIMUM RING THICKNESS WILL BE A MINIMUM OF 0.005 LESS THAN THE LISTED GROOVE WIDTH (W) MINIMUM.

DHO Housing Rings
(DIN 472)

Once installed in the groove of a housing/bore, the portion of the ring protruding from the groove (also called a "shoulder") holds an assembly in place.



Character Char	able Rad./ R/Ch Max. R/Ch Max. R/Ch kN 2,5 21,6 2,5 21,4 2,5 21,2 3,0 31,2 3,0 32,7 3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,4 3,0 31,4 3,0 31,2 3,0 31,4 3,0 31,2 3,0 31,4 3,0 31,2 3,0 31,4 3,0 31,2 3,0 31,0	Able Rad./ Cham. R/Ch Max. 2.5 2.5 2.5 3.0 3.0 3.0 3.0 3.0 3.0 3.0	Pg kN 75,80 76,6 77,5 81,3 82,0 84,0 85,0 88,0	Pr kN 119 118 201 204 209 199 201	Y Min. 5,3 5,3 5,3 5,3 5,3 5,3 5,3 5,3	kg/ 1000 23,00 24,00 25,00 25,30 31,00 31,00	R Min. 3,0 3,0 3,5 3,5 3,5	\$ Ref. 7,0 7,0 7,2 7,4	HT. H Max. 8,5 8,5 8,5 8,6	IETER	DIAN Df 86,5	**	**	d	W			(mm)	NO.
Dh	R/Ch	R/Ch Max. 0 2,5 6 2,5 7 3,0 8 3,0 9 3,0 9 3,0 9 3,0 9 3,0 9 3,0 9 3,0	75,80 76,6 77,5 79,5 81,3 82,0 84,0 85,0 88,0	119 119 118 201 204 209 199 201	Min. 5,3 5,3 5,3 5,3 5,3 5,3 5,3	1000 23,00 24,00 25,00 25,30 31,00 31,00	Min. 3,0 3,0 3,0 3,5 3,5 3,5	Ref. 7,0 7,0 7,0 7,0 7,2 7,4	Max. 8,5 8,5 8,5 8,6	Tol.	86,5	Tol.	T 2 50			Tol.	Dg	Dh	
Min.	Max. kN 2,5 21,6 2,5 21,4 2,5 21,2 3,0 31,2 3,0 32,7 3,0 32,7 3,0 32,0 3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,2 3,0 31,0	Max. 0 2,5 6 2,5 6 2,5 7 3,0 7 3,0 7 3,0 7 3,0 7 3,0 7 3,0 7 3,0 7 3,0 7 3,0 7 3,0 7 3,0	75,80 76,6 77,5 79,5 81,3 82,0 84,0 85,0 88,0	119 119 118 201 204 209 199 201	Min. 5,3 5,3 5,3 5,3 5,3 5,3 5,3	1000 23,00 24,00 25,00 25,30 31,00 31,00	Min. 3,0 3,0 3,0 3,5 3,5 3,5	Ref. 7,0 7,0 7,0 7,0 7,2 7,4	Max. 8,5 8,5 8,5 8,6	Tol.	86,5	Tol.	2.50			Tol.	Dg	Dh	
DHO-82 82 85,5 DHO-83 83 86,5 DHO-85 1,75 2,50 2,50 2,65 1,75 2,50 2,50 2,65 1,75 2,50 3,15 1,75 3,00 3,15	2,5 21,4 2,5 21,2 3,0 31,2 3,0 31,8 3,0 32,7 3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,4 3,0 31,4 3,0 31,4 3,0 31,2 3,0 31,2	2,5 2,5 3,0 3,0 3,0 3,0 3,0 3,0 3,0 3,0	76,6 77,5 79,5 81,3 82,0 84,0 85,0 88,0	119 118 201 204 209 199 201	5,3 5,3 5,3 5,3 5,3 5,3 5,3	24,00 25,00 25,30 31,00 31,00	3,0 3,0 3,5 3,5 3,5	7,0 7,0 7,2 7,4	8,5 8,5 8,6				2.50	4 75					
DHO-83 83 86,5 2,65 1,75 2,50 88,5 88,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 90,5 93,5 90,5 93,5 90,5 93,5 90,5 93,5 90,5 93,5 90,5 93,5 95,5 95,5 98,5 98,5 97,6 3,15 1,75 3,00 90,5 93,5 97,6 97,5 <th< th=""><th>2,5 21,2 3,0 31,2 3,0 31,8 3,0 32,7 3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,2</th><th>2,5 3,0 3,0 3,0 3,0 3,0 3,0 3,0 3,0</th><th>77,5 79,5 81,3 82,0 84,0 85,0 88,0</th><th>118 201 204 209 199 201</th><th>5,3 5,3 5,3 5,3 5,3 5,3</th><th>25,00 25,30 31,00 31,00</th><th>3,0 3,5 3,5 3,5</th><th>7,0 7,2 7,4</th><th>8,5 8,6</th><th></th><th>07.5</th><th></th><th></th><th>1,/5</th><th>2,65</th><th></th><th>84,5</th><th>81</th><th>DHO-81</th></th<>	2,5 21,2 3,0 31,2 3,0 31,8 3,0 32,7 3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,2	2,5 3,0 3,0 3,0 3,0 3,0 3,0 3,0 3,0	77,5 79,5 81,3 82,0 84,0 85,0 88,0	118 201 204 209 199 201	5,3 5,3 5,3 5,3 5,3 5,3	25,00 25,30 31,00 31,00	3,0 3,5 3,5 3,5	7,0 7,2 7,4	8,5 8,6		07.5			1,/5	2,65		84,5	81	DHO-81
DHO-85 85 85,5 BS,5 BS,5 BHO-88 87 90,5 3,15 1,75 3,00 90,5 93,5 93,5 93,5 93,5 93,5 93,5 93,5 93,5 93,5 93,5 93,5 93,5 93,5 93,5 93,5 93,5 95,5 97,5 <th< th=""><th>3,0 31,2 3,0 31,8 3,0 32,7 3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,2 3,0 31,0</th><th>3,0 3,0 3,0 3,0 3,0 3,0 3,0 3,0</th><th>79,5 81,3 82,0 84,0 85,0 88,0</th><th>201 204 209 199 201</th><th>5,3 5,3 5,3 5,3</th><th>25,30 31,00 31,00</th><th>3,5 3,5 3,5</th><th>7,2 7,4</th><th>8,6</th><th></th><th>07,0</th><th>-0,07</th><th>2,50</th><th>1,75</th><th>2,65</th><th>1 </th><th>85,5</th><th>82</th><th>DHO-82</th></th<>	3,0 31,2 3,0 31,8 3,0 32,7 3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,2 3,0 31,0	3,0 3,0 3,0 3,0 3,0 3,0 3,0 3,0	79,5 81,3 82,0 84,0 85,0 88,0	201 204 209 199 201	5,3 5,3 5,3 5,3	25,30 31,00 31,00	3,5 3,5 3,5	7,2 7,4	8,6		07,0	-0,07	2,50	1,75	2,65	1	85,5	82	DHO-82
DHO-88 87 90,5 DHO-88 +0,35 SHO-88 3,15 SHO-88 1,75 SHO-88 3,15 SHO-88 1,75 SHO-90 3,15 SHO-90 90,5 SHO-90 93,5 S	3,0 31,8 3,0 32,7 3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,2	3,0 3,0 3,0 3,0 3,0 3,0	81,3 82,0 84,0 85,0 88,0	204 209 199 201	5,3 5,3 5,3	31,00 31,00	3,5 3,5	7,4			88,5	1	2,50	1,75	2,65	1	86,5	83	DHO-83
DHO-88 88 91,5 DHO-90 90 93,5 DHO-92 92 95,5 DHO-95 95 98,5 DHO-98 97 100,5 DHO-98 98 101,5 DHO-100 100 103,5 DHO-101 100 103,5 DHO-102 102 106,0 DHO-108 107 111,0 DHO-110 110 114,0 DHO-115 115 119,0 4,15 2,00 4,00 DHO-118 117 121,0 4,15 2,00 4,00 DHO-118 117 121,0 4,15 2,00 4,00 115,0 DHO-118 117 121,0 4,15 2,00 4,00 115,0 DHO-118 117 121,0 4,15 2,00 4,00 115,0 DHO-118 110 14,15 2,00 4,00 115,0 DHO-118 110 111,0 4,15 <th>3,0 32,7 3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,0</th> <th>3,0 3,0 3,0 3,0 3,0 3,0</th> <th>82,0 84,0 85,0 88,0</th> <th>209 199 201</th> <th>5,3 5,3</th> <th>31,00</th> <th>3,5</th> <th></th> <th></th> <th></th> <th>90,5</th> <th></th> <th>3,00</th> <th>1,75</th> <th>3,15</th> <th>1 </th> <th>88,5</th> <th>85</th> <th>DHO-85</th>	3,0 32,7 3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,0	3,0 3,0 3,0 3,0 3,0 3,0	82,0 84,0 85,0 88,0	209 199 201	5,3 5,3	31,00	3,5				90,5		3,00	1,75	3,15	1	88,5	85	DHO-85
DHO-90 90 93,5 DHO-92 92 95,5 3,15 1,75 3,00 3,15 -0,08 95,5 97,5 3,00 -0,08 95,5 97,5 3,15 -0,08 95,5 97,5 3,15 -0,08 95,5 3,15 -0,08 95,5 97,5 3,15 -0,08 95,5 97,5 3,15 -0,08 95,5 97,5 3,15 -0,08 95,5 97,5 3,15 -0,08 95,5 97,5 3,15 -0,08 95,5 97,5 3,15 -0,08 97,5 3,15 -0,00 97,5 3,15 -0,00 97,5 3,15 -0,00 97,5 3,15 -0,00 97,5 3,15 -0,00 97,5 3,15 -0,00 97,5 3,15 -0,00 97,5 3,19 -0,00 97,5 3,19 -0,00 97,00 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 -0,00 97,0 3,10 <t< th=""><th>3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,0</th><th>3,0 3,0 3,0 3,0</th><th>84,0 85,0 88,0</th><th>199 201</th><th>5,3</th><th></th><th></th><th>7.4</th><th>8,6</th><th></th><th>93,5</th><th>1</th><th>3,00</th><th>1,75</th><th>3,15</th><th>+0,35</th><th>90,5</th><th>87</th><th>DHO-88</th></t<>	3,0 31,4 3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,0	3,0 3,0 3,0 3,0	84,0 85,0 88,0	199 201	5,3			7.4	8,6		93,5	1	3,00	1,75	3,15	+0,35	90,5	87	DHO-88
DHO-92 92 95,5 3,15 1,75 3,00 97,5 8,7 7,8 3,5 35,00 5,3 201 85,0 DHO-95 95 98,5 3,15 1,75 3,00 100,5 8,8 8,1 3,5 35,00 5,3 201 85,0 DHO-98 97 100,5 3,15 1,75 3,00 103,5 9,0 8,3 3,5 41,00 5,3 193 90,0 DHO-100 100 103,5 3,15 1,75 3,00 103,5 9,0 8,3 3,5 41,00 5,3 193 90,0 DHO-102 102 106,0 4,15 2,00 4,00 108,0 9,2 8,4 3,5 55,00 6,0 439 108,0 DHO-105 105 109,0 4,15 2,00 4,00 115,0 9,5 8,7 3,5 56,00 6,0 439 108,0 DHO-108 108 112,0 <th< th=""><th>3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,0</th><th>3,0</th><th>85,0 88,0</th><th>201</th><th></th><th>33,00</th><th>2.5</th><th>,,,</th><th>8,6</th><th>+1,30</th><th>93,5</th><th>1</th><th>3,00</th><th>1,75</th><th>3,15</th><th>1</th><th>91,5</th><th>88</th><th>DHO-88</th></th<>	3,0 32,0 3,0 31,4 3,0 31,2 3,0 31,0	3,0	85,0 88,0	201		33,00	2.5	,,,	8,6	+1,30	93,5	1	3,00	1,75	3,15	1	91,5	88	DHO-88
DHO-95 95 98,5 3,15 1,75 3,00 100,5 8,8 8,1 3,5 37,00 5,3 195 88,0 DHO-98 97 100,5 3,15 1,75 3,00 103,5 9,0 8,3 3,5 41,00 5,3 193 90,0 DHO-100 100 103,5 3,15 1,75 3,00 105,5 9,0 8,3 3,5 41,00 5,3 193 90,0 DHO-102 102 106,0 4,15 2,00 4,00 108,0 9,0 8,3 3,5 41,00 5,3 191 91,0 DHO-102 102 106,0 4,15 2,00 4,00 108,0 9,5 8,5 3,5 55,00 6,0 439 108,0 DHO-108 107 111,0 4,15 2,00 4,00 115,0 9,5 8,7 3,5 56,00 6,0 436 112,0 DHO-110 110 114,0	3,0 31,4 3,0 31,2 3,0 31,0	3,0	88,0		5.3		3,5	7,6	8,6	-0,54	95,5	-0,08	3,00	1,75	3,15	1	93,5	90	DHO-90
DHO-98 97 100,5 3,15 1,75 3,00 103,5 9,0 8,3 3,5 41,00 5,3 193 90,0 DHO-100 100 103,5 3,15 1,75 3,00 103,5 9,0 8,3 3,5 41,00 5,3 191 91,0 DHO-100 100 103,5 3,15 1,75 3,00 105,5 9,0 8,3 3,5 41,00 5,3 191 91,0 DHO-102 102 106,0 4,15 2,00 4,00 108,0 9,5 8,5 3,5 55,00 6,0 439 108,0 DHO-108 107 111,0 4,15 2,00 4,00 115,0 9,5 8,7 3,5 60,00 6,0 436 112,0 DHO-108 108 112,0 4,15 2,00 4,00 115,0 9,5 8,9 3,5 60,00 6,0 425 114,0 DHO-110 110 114,0	3,0 31,2 3,0 31,0			405	0,0	35,00	3,5	7,8	8,7		97,5	1	3,00	1,75	3,15	1	95,5	92	DHO-92
DHO-98 98 101,5 3,15 1,75 3,00 103,5 9,0 8,3 3,5 41,00 5,3 191 91,0 DHO-100 100 103,5 3,15 1,75 3,00 105,5 9,2 8,4 3,5 42,00 5,3 188 93,0 DHO-102 102 106,0 4,15 2,00 4,00 108,0 9,5 8,5 3,5 55,00 6,0 439 108,0 DHO-108 107 111,0 4,15 2,00 4,00 115,0 9,5 8,7 3,5 56,00 6,0 436 112,0 DHO-110 110 114,0 4,15 2,00 4,00 115,0 9,5 8,9 3,5 60,00 6,0 425 114,0 DHO-112 112 116,0 4,15 2,00 4,00 117,0 10,4 9,0 3,5 64,50 6,0 415 117,0 DHO-113 115 119,0	3,0 31,0	3,0	00 N	195	5,3	37,00	3,5	8,1	8,8			1	3,00	1,75	3,15	1	98,5	95	DHO-95
DHO-100 100 103,5 3,15 1,75 3,00 105,5 9,2 8,4 3,5 42,00 5,3 188 93,0 DHO-102 102 106,0 4,15 2,00 4,00 108,0 DHO-105 105 109,0 4,15 2,00 4,00 112,0 DHO-108 107 111,0 4,15 2,00 4,00 115,0 DHO-108 108 112,0 +0,54 4,15 2,00 4,00 115,0 DHO-110 110 114,0 4,15 2,00 4,00 115,0 DHO-112 112 116,0 4,15 2,00 4,00 117,0 DHO-115 115 119,0 4,15 2,00 4,00 119,0 DHO-118 117 121,0 4,15 2,00 4,00 122,0 DHO-118 117 121,0 4,15 2,00 4,00 122,0 DHO-118 117 121,0 4,15			30,0	193	5,3	41,00	3,5	8,3	9,0		103,5	1	3,00	1,75	3,15	1	100,5	97	DHO-98
DHO-102 102 106,0 4,15 2,00 4,00 108,0 DHO-105 105 109,0 4,15 2,00 4,00 112,0 DHO-108 107 111,0 4,15 2,00 4,00 115,0 DHO-108 108 112,0 +0,54 4,15 2,00 4,00 115,0 DHO-110 110 114,0 4,15 2,00 4,00 115,0 DHO-112 112 116,0 4,15 2,00 4,00 117,0 DHO-115 115 119,0 4,15 2,00 4,00 119,0 DHO-118 117 121,0 4,15 2,00 4,00 119,0 DHO-118 117 121,0 4,15 2,00 4,00 119,0 DHO-118 117 121,0 4,15 2,00 4,00 122,0 DHO-118 117 121,0 4,15 2,00 4,00 122,0 DHO-118 117 121,0 </th <th>3.0 30.8</th> <th>3,0</th> <th>91,0</th> <th>191</th> <th>5,3</th> <th>41,00</th> <th>3,5</th> <th>8,3</th> <th>9,0</th> <th></th> <th></th> <th>1</th> <th>3,00</th> <th>1,75</th> <th>3,15</th> <th>1 </th> <th>101,5</th> <th>98</th> <th>DHO-98</th>	3.0 30.8	3,0	91,0	191	5,3	41,00	3,5	8,3	9,0			1	3,00	1,75	3,15	1	101,5	98	DHO-98
DHO-105 105 109,0 4,15 2,00 4,00 112,0 9,5 8,7 3,5 56,00 6,0 436 112,0 DHO-108 108 112,0 4,15 2,00 4,00 115,0 9,5 8,9 3,5 60,00 6,0 425 114,0 DHO-110 110 114,0 4,15 2,00 4,00 115,0 9,5 8,9 3,5 60,00 6,0 425 114,0 DHO-112 112 116,0 4,15 2,00 4,00 117,0 10,4 9,0 3,5 64,50 6,0 415 117,0 DHO-115 115 119,0 4,15 2,00 4,00 119,0 10,5 9,1 3,5 72,00 6,0 418 119,0 DHO-118 117 121,0 4,15 2,00 4,00 122,0 10,5 9,3 3,5 74,50 6,0 409 122,0 DHO-118 117 121,0<	0,0	3,0	93,0	188	5,3	42,00	3,5	8,4	9,2		105,5	1	3,00	1,75	3,15	1	103,5	100	DHO-100
DHO-108 107 111,0 4,15 2,00 4,00 115,0 9,5 8,9 3,5 60,00 6,0 425 114,0 DHO-108 108 112,0 +0,54 4,15 2,00 4,00 115,0 9,5 8,9 3,5 60,00 6,0 419 115,0 DHO-110 110 114,0 4,15 2,00 4,00 117,0 10,4 9,0 3,5 64,50 6,0 415 117,0 DHO-112 112 116,0 4,15 2,00 4,00 119,0 10,5 9,1 3,5 72,00 6,0 418 119,0 DHO-115 115 119,0 4,15 2,00 4,00 122,0 10,5 9,3 3,5 74,50 6,0 418 119,0 DHO-118 117 121,0 4,15 2,00 4,00 125,0 10,7 9,6 3,5 75,50 6,0 399 124,0	3,0 72,6	0 3,0	108,0	439	6,0	55,00	3,5	8,5	9,5		108,0		4,00	2,00	4,15		106,0	102	DHO-102
DHO-108 108 112,0 +0,54 4,15 2,00 4,00 115,0 9,5 8,9 3,5 60,00 6,0 419 115,0 DHO-110 110 114,0 4,15 2,00 4,00 117,0 10,4 9,0 3,5 64,50 6,0 415 117,0 DHO-112 112 116,0 4,15 2,00 4,00 119,0 10,5 9,1 3,5 72,00 6,0 418 119,0 DHO-115 115 119,0 4,15 2,00 4,00 122,0 10,5 9,3 3,5 74,50 6,0 409 122,0 DHO-118 117 121,0 4,15 2,00 4,00 125,0 10,7 9,6 3,5 75,50 6,0 399 124,0	3,0 73,0	0 3,0	112,0	436	6,0	56,00	3,5	8,7	9,5		112,0	1	4,00	2,00	4,15	1	109,0	105	DHO-105
DHO-108 108 112,0 +0.54 4,15 2,00 4,00 115,0 117,	3,0 71,6	3,0	114,0	425	6,0	60,00	3,5	8,9	9,5		115,0	1	4,00	2,00	4,15	1	111,0	107	DHO-108
DHO-112 112 116,0 4,15 2,00 4,00 119,0 10,5 9,1 3,5 72,00 6,0 418 119,0 DHO-115 115 119,0 4,15 2,00 4,00 122,0 10,5 9,3 3,5 74,50 6,0 409 122,0 DHO-118 117 121,0 4,15 2,00 4,00 125,0 10,7 9,6 3,5 75,50 6,0 399 124,0	3,0 71,0	0 3,0	115,0	419	6,0	60,00	3,5	8,9	9,5		115,0	1		2,00	4,15	+0,54	112,0	108	DHO-108
DHO-112 112 116,0 4,15 2,00 4,00 119,0 10,5 9,1 3,5 72,00 6,0 418 119,0 DHO-115 115 119,0 4,15 2,00 4,00 122,0 10,5 9,3 3,5 74,50 6,0 409 122,0 DHO-118 117 121,0 4,15 2,00 4,00 125,0 10,7 9,6 3,5 75,50 6,0 399 124,0	3,0 71,0	0 3,0	117,0	415	6,0	64,50	3,5	9,0	10,4		117,0	1	4,00	2,00	4,15	1 1	114,0	110	DHO-110
DHO-118 117 121,0 4,15 2,00 4,00 125,0 10,7 9,6 3,5 75,50 6,0 399 124,0	3,0 72,0		119.0	418				9,1	10,5			1			4,15	1		112	DHO-112
	3,0 71,2	0 3,0	122,0	409	6,0	74,50	3,5	9,3	10,5		122,0	1	4,00	2,00	4,15	1	119,0	115	DH0-115
	3.0 70.0	3,0	124.0	399	6.0	75.50	3.5	9.6	10,7		125.0	1	4.00	2,00	4.15		121,0	117	DHO-118
DHO-118 118 122,0 4,15 2,00 4,00 125,0 10,7 9,6 3,5 75,50 6.0 394 125.0	3,0 69,3		125,0	394	6,0	75,50	3,5	9,6	10,7		125,0	1	4,00	2,00	4,15		122,0	118	DHO-118
DHO-120 120 124,0 4,15 2,00 4,00 -0,10 127,0 11,0 9,7 3,5 77,00 6,0 396 127,0	3,0 70,0	0 3,0	127,0	396	6,0		3,5	9,7	11,0			-0,10		2,00	4,15	1		120	DHO-120
DHO-122 122 126,0 4,15 2,00 4,00 129,0 11,0 9,8 4,0 78,00 6,0 399 129,0	3,0 71,0																		
DHO-125 125 129,0 4,15 2,00 4,00 132,0 11,0 10,0 4,0 79,00 6,0 385 132,0	3,0 70,0	0 3,0	132,0	385		79,00	4,0	10,0	11,0			1			4,15			125	DHO-125
DHO-128 127 131,0 +0,63 4,15 2,00 4,00 135,0 +1,50 11,0 10,0 4,0 81,00 6,0 383 135,0	3,0 70,0			383				10,0	11,0	+1,50		1		2,00		+0.63		127	DHO-128
DHO-128 128 132,0 4,15 2,00 4,00 135,0 -0,63 11,0 10,2 4,0 81,00 6,0 378 136,0	3,0 69,0			378		81,00		10,2	11,0			1				1		128	DHO-128
DHO-130 130 134.0 4.15 2.00 4.00 137.0 11.0 10.2 4.0 82.00 6.0 374 138.0	3,0 69,0			374		82,00	4.0			-,		1				1		130	DHO-130
DHO-132 132 136,0 4.15 2.00 4.00 139,0 11.0 10.3 4.0 83,00 6.0 366 140,0	3.0 68.0					,	-,,-	, -	, -			1	-,			1			
DHO-135 135 139.0 4.15 2.00 4.00 142.0 11.2 10.5 4.0 84.00 6.0 358 143.0	3,0 67,0					,	-,-					1							
DHO-138 137 141.0 4.15 2.00 4.00 145.0 11.2 10.6 4.0 86.00 6.0 356 145.0	3,0 67,0		, .		- , -	,	-,-	, -	, .					-,	-,		, .		
DHO-138 138 142,0 4.15 2.00 4.00 145,0 11.2 10.6 4.0 86,00 6.0 352 146,0	3,0 66,5					,						1							
DH0-140 140 144.0 4.15 2.00 4.00 147.0 11.2 10.7 4.0 87.50 6.0 350 148.0						,	- 7 -	/ -	/ -							1			

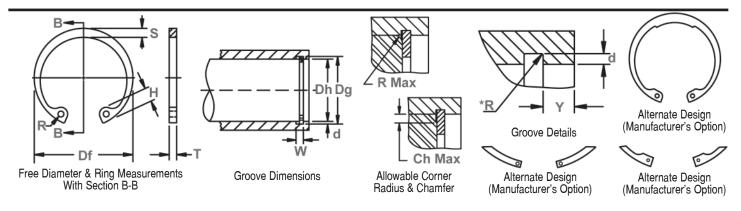
ALL DIMENSIONS IN MILLIMETERS.

^{*}The radius "R" on the load side must not exceed 0.1 T.

^{***} FOR PLATED RINGS, ADD 0.05 TO THE LISTED MAXIMUM THICKNESS. MAXIMUM RING THICKNESS WILL BE A MINIMUM OF 0.005 LESS THAN THE LISTED GROOVE WIDTH (W) MINIMUM.

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RING	HOUSING		GRO	OVE SIZE					RING	S SIZE & V	VEIGHT				SHPPLE	MENTARY	ΠΔΤΔ	
NO.	Dia.	DIAM		WIDTH	DEPTH	THIC	KNESS	l FR	EE	LUG	MAX.	HOLE	WEIGHT	EDGE	THRUST	THRUST	Allow-	Max.
110.	(mm)	5,,,,,,,		****			**		IETER	HT.	SEC.	DIA.	111111111	MARGIN	LOAD	LOAD	able	load w/
	()										020.	5		,	Ring	Groove	Rad./	R /Ch
															iiiig	"""	Cham.	Max.
																	Onam.	mux.
	Dh	Dq	Tol.	w	d	Т	Tol.	Df	Tol.	Н	S	R	kg/	Υ	Pr	Pg	R/Ch	P'r
		-5		Min.	_					Max.	Ref.	Min.	1000	Min.	kN	kN	Max.	kN
DHO-142	142	146,0		4,15	2,00	4,00		149,0		11,3	10,8	4,0	89,00	6,0	342	150,0	3,0	65,5
DHO-145	145	149,0		4,15	2,00	4,00		152,0		11,4	10,9	4,0	93,00	6,0	336	153,0	3,0	65,0
DHO-148	147	151,0		4,15	2,00	4,00		155,0		11,8	11,1	4,0	100,0	6,0	336	156,0	3,0	65,0
DHO-148	148	152,0		4,15	2,00	4,00		155,0		11,8	11,1	4,0	100,0	6,0	331	157,0	3,0	64,5
DHO-150	150	155,0		4,15	2,50	4,00		158,0		12,0	11,2	4,0	105,0	7,5	326	191,0	3,0	64,0
DH0-152	152	157,0		4,15	2,50	4,00		161,0	+1,50	12,0	11,3	4,0	106,0	7,5	326	202,0	3,5	55,0
DHO-155	155	160,0		4,15	2,50	4,00		164,0	-0,63	12,0	11,4	4,0	107,0	7,5	324	206,0	3,5	55,0
DHO-158	157	162,0	+0,63	4,15	2,50	4,00		167,0		12,3	11,5	4,0	109,0	7,5	328	208,0	3,5	55,5
DHO-158	158	163,0		4,15	2,50	4,00	1	167,0	1	12,3	11,5	4,0	109,0	7,5	326	210,0	3,5	55,0
DHO-160	160	165,0		4,15	2,50	4,00		169,0	1	13,0	11,6	4,0	110,0	7,5	321	212,0	3,5	54,5
DHO-162	162	167,0	1	4,15	2,50	4,00	1	171,5	1	13,0	11,7	4,0	118,0	7,5	321	215,0	3,5	54,5
DHO-165	165	170,0	1	4,15	2,50	4,00	1	174,5	1	13,0	11,8	4,0	125,0	7,5	319	219,0	3,5	54,0
DHO-168	167	172,0	1	4,15	2,50	4,00	1	177,5	1	13,5	12,1	4,0	135,0	7,5	355	221,0	3,5	60,0
DHO-168	168	173,0	1	4,15	2,50	4,00	-0,10	177,5	1	13,5	12,1	4,0	135,0	7,5	353	223,0	3,5	60,0
DHO-170	170	175,0	1	4,15	2,50	4,00	1	179,5		13,5	12,2	4,0	140,0	7,5	349	225,0	3,5	59,0
DHO-172	172	177,0	1	4,15	2,50	4,00	1	181,5		13,5	12,5	4,0	145,0	7,5	357	228,0	3,5	60,0
DHO-175	175	180,0	1	4,15	2,50	4,00	1	184,5		13,5	12,7	4,0	150,0	7,5	351	232,0	3,5	59,0
DHO-178	177	182,0		4,15	2,50	4,00	1	187,5		14,2	12,9	4,0	162,0	7,5	346	235,0	3,5	58,5
DHO-178	178	183,0	1	4,15	2,50	4.00	1	187.5	1	14.2	12.9	4,0	162,0	7.5	344	236.0	3,5	58.0
DHO-180	180	185.0	1	4.15	2.50	4.00	1	189.5	1	14.2	13.2	4.0	165.0	7.5	347	238.0	3.5	58.5
DHO-182	182	187,0	1	4,15	2,50	4.00	1	191,5	1	14.2	13.5	4,0	168,0	7,5	355	241.0	3,5	60.0
DHO-185	185	190.0	1	4.15	2,50	4.00	1	194.5	1	14.2	13.7	4.0	170.0	7.5	349	245.0	3.5	59,0
DHO-188	187	192,0	1	4.15	2,50	4.00	1	197,5	+1,70	14.2	13,8	4,0	174,0	7,5	345	248.0	3,5	58,5
DHO-188	188	193,0	1	4.15	2,50	4,00	1	197.5	-0,72	14,2	13.8	4,0	174,0	7,5	343	249,0	3,5	58,0
DHO-190	190	195,0	+0.72	4,15	2.50	4.00	1	199.5	-/-	14.2	13,8	4.0	175,0	7,5	340	251.0	3,5	57.5
DHO-192	192	197,0		4,15	2,50	4.00	1	201.5	1	14.2	13.8	4,0	178,0	7.5	336	254.0	3,5	57.0
DHO-195	195	200,0		4,15	2,50	4.00	1	204.5		14,2	13,8	4,0	183,0	7,5	330	258,0	3,5	55,5
DHO-198	197	202.0		4.15	2.50	4.00	1	207.5		14.2	14.0	4.0	190.0	7,5	330	260,0	3,5	55.5
DHO-198	198	203,0		4,15	2,50	4.00	1	207,5		14.2	14,0	4,0	190,0	7,5	329	262,0	3,5	55,5
DHO-200	200	205,0		4.15	2.50	4,00	1	209.5		14.2	14.0	4.0	195.0	7,5	325	265.0	3,5	55,0
DH0-202	202	208,0		5.15	3.00	5.00		214.0		14.2	14.0	4.0	210.0	9.0	625	321.0	4.0	92,5
DHO-205	205	211.0		5.15	3.00	5.00	-0.12	217.0		14.2	14.0	4.0	225.0	9.0	616	326.0	4.0	91.5
DHO-205	207	213.0		5.15	3.00	5.00	,	217.0		14.2	14.0	4.0	225.0	9.0	610	329.0	4.0	90,0

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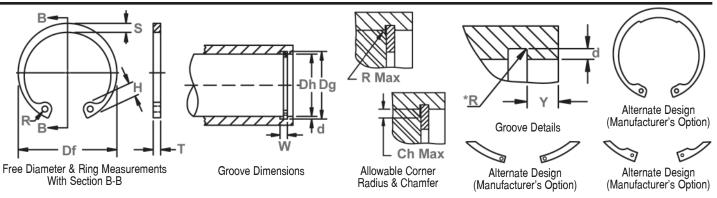
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LESS THAN THE LISTED GROOVE WIDTH (W) MINIMUM.

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DHO Housing Rings
(DIN 472)

Once installed in the groove of a housing/bore, the portion of the ring protruding from the groove (also called a "shoulder") holds an assembly in place.



RING	HOUSING		GRO	OVE SIZE					RINGS	SIZE & \	WEIGHT				SUPPL	EMENTAR	Y DATA	
NO.	Dia. (mm)	DIAM	IETER	WIDTH	DEPTH		KNESS **		REE METER	LUG HT.	MAX. SEC.	HOLE DIA.	WEIGHT	EDGE MARGIN	THRUST LOAD Ring	THRUST LOAD Groove	Allow- able Rad./ Cham.	Max. load w/ R /Ch Max.
	Dh	Dg	Tol.	W Min.	d	Т	Tol.	Df	Tol.	H Max.	S Ref.	R Min.	kg/ 1000	Y Min.	Pr kN	Pg kN	R/Ch Max.	P'r kN
DHO-210	208	214,0		5,15	3,00	5,00		222,0		14,2	14,0	4,0	270,0	9,0	607	331,0	4,0	90,0
DHO-210	210	216,0	1	5,15	3,00	5,00		222,0	1	14,2	14,0	4,0	270,0	9,0	601	333,0	4,0	89,5
DH0-210	212	218,0	1	5,15	3,00	5,00		222,0	1	14,2	14,0	4,0	270,0	9,0	596	337,0	4,0	88,5
DHO-215	215	221,0	1	5,15	3,00	5,00		227,0	1	14,2	14,0	4,0	300,0	9,0	586	341,0	4,0	87,0
DH0-215	217	223,0	1	5,15	3,00	5,00		227,0	1	14,2	14,0	4,0	300,0	9,0	581	345,0	4,0	86,0
DHO-220	218	224,0	1	5,15	3,00	5,00		232,0	+1,70	14,2	14,0	4,0	315,0	9,0	580	346,0	4,0	86,0
DHO-220	220	226,0	1	5,15	3,00	5,00		232,0	-0,72	14,2	14,0	4,0	315,0	9,0	574	349,0	4,0	85,0
DHO-220	222	228,0	1	5,15	3,00	5,00		232,0	1	14,2	14,0	4,0	315,0	9,0	568	353,0	4,0	84,0
DHO-225	225	231,0	+0,72	5,15	3,00	5,00		237,0	1	14,2	14,0	4,0	323,0	9,0	560	357,0	4,0	83,0
DHO-225	227	233,0	1	5,15	3,00	5,00		237,0	1	14,2	14,0	4,0	323,0	9,0	555	361,0	4,0	82,0
DHO-230	228	234,0]	5,15	3,00	5,00		242,0]	14,2	14,0	4,0	330,0	9,0	554	362,0	4,0	82,0
DHO-230	230	236,0]	5,15	3,00	5,00		242,0	1	14,2	14,0	4,0	330,0	9,0	549	365,0	4,0	81,0
DHO-230	232	238,0]	5,15	3,00	5,00	-0,12	242,0		14,2	14,0	4,0	330,0	9,0	544	369,0	4,0	80,50
DHO-235	235	241,0	1	5,15	3,00	5,00		247,0	1	14,2	14,0	4,0	338,0	9,0	536	373,0	4,0	79,50
DHO-235	237	243,0]	5,15	3,00	5,00		247,0]	14,2	14,0	4,0	338,0	9,0	531	376,0	4,0	79,00
DHO-240	238	244,0]	5,15	3,00	5,00		252,0]	14,2	14,0	4,0	345,0	9,0	530	378,0	4,0	79,00
DHO-240	240	246,0	1	5,15	3,00	5,00		252,0]	14,2	14,0	4,0	345,0	9,0	525	380,0	4,0	77,50
DHO-240	242	248,0		5,15	3,00	5,00		252,0	+2,00	14,2	14,0	4,0	345,0	9,0	521	385,0	4,0	77,00
DHO-245	245	251,0]	5,15	3,00	5,00		257,0	-0,81	14,2	14,0	4,0	353,0	9,0	514	389,0	4,0	76,50
DHO-245	247	253,0]	5,15	3,00	5,00		257,0		14,2	14,0	4,0	353,0	9,0	509	392,0	4,0	76,00
DHO-250	248	254,0	+0,81	5,15	3,00	5,00		262,0]	14,2	14,0	4,0	360,0	9,0	507	394,0	4,0	75,50
DHO-250	250	256,0		5,15	3,00	5,00		262,0]	14,2	14,0	4,0	360,0	9,0	504	396,0	4,0	75,00
DHO-252	252	260,0		5,15	4,00	5,00		262,0]	14,2	16,0	5,0	360,0	12,0	557	535,0	4,0	83,00
DHO-255	255	263,0]	5,15	4,00	5,00		270,0]	16,2	16,0	5,0	368,0	12,0	549	541,0	4,0	81,50
DHO-255	257	265.0	1	5.15	4,00	5.00		270,0	1	16,2	16,0	5,0	368,0	12,0	545	546,0	4,0	81,00

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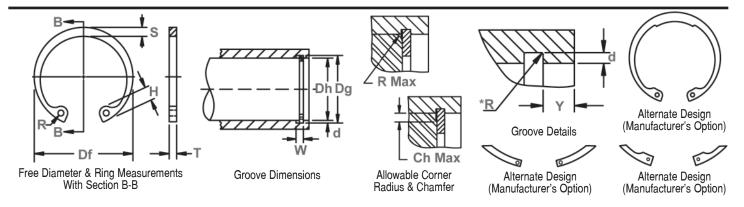
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THE LISTED GROOVE WIDTH (W) MINIMUM.

^{***} FOR PLATED RINGS, ADD 0.05 TO THE LISTED MAXIMUM THICKNESS.

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RING	HOUSING		GRO	OVE SIZE					RINGS	SIZE & \	VEIGHT				SUPPLI	EMENTARY	DATA	
NO.	Dia. (mm)	DIAM	ETER	WIDTH	DEPTH		(NESS **		EEE IETER	LUG HT.	MAX. SEC.	HOLE DIA.	WEIGHT	EDGE MARGIN	THRUST LOAD Ring	THRUST LOAD Groove	Allow- able Rad./ Cham.	Max. load w/ R /Ch Max.
	Dh	Dg	Tol.	W Min.	d	Т	Tol.	Df	Tol.	H Max.	S Ref.	R Min.	kg/ 1000	Y Min.	Pr kN	Pg kN	R/Ch Max.	P'r kN
DHO-260	258	266,0		5,15	4,00	5,00		275,0		16,2	16,0	5,0	375,0	12,0	543	548,0	4,0	80,50
DHO-260	260	268,0		5,15	4,00	5,00		275,0		16,2	16,0	5,0	375,0	12,0	538	553,0	4,0	80,00
DHO-260	262	270,0		5,15	4,00	5,00		275,0		16,2	16,0	5,0	375,0	12,0	535	556,0	4,0	79,00
DHO-265	265	273,0		5,15	4,00	5,00		280,0		16,2	16,0	5,0	383,0	12,0	528	563,0	4,0	78,50
DHO-265	267	275,0		5,15	4,00	5,00		280,0		16,2	16,0	5,0	383,0	12,0	524	566,0	4,0	78,00
DHO-270	268	276,0		5,15	4,00	5,00		285,0		16,2	16,0	5,0	388,0	12,0	522	570,0	4,0	77,50
DHO-270	270	278,0		5,15	4,00	5,00		285,0		16,2	16,0	5,0	388,0	12,0	518	573,0	4,0	77,00
DHO-270	272	280,0		5,15	4,00	5,00		285,0		16,2	16,0	5,0	388,0	12,0	515	577,0	4,0	76,50
DHO-275	275	283,0		5,15	4,00	5,00		290,0	+2,00	16,2	16,0	5,0	393,0	12,0	509	585,0	4,0	75,50
DHO-275	277	285,0	+0,81	5,15	4,00	5,00	-0,12	290,0	-0,81	16,2	16,0	5,0	393,0	12,0	505	587,0	4,0	75,00
DHO-280	278	286,0		5,15	4,00	5,00		295,0		16,2	16,0	5,0	400,0	12,0	504	590,0	4,0	75,00
DHO-280	280	288,0		5,15	4,00	5,00		295,0		16,2	16,0	5,0	400,0	12,0	499	593,0	4,0	74,00
DHO-280	282	290,0		5,15	4,00	5,00		295,0		16,2	16,0	5,0	400,0	12,0	497	599,0	4,0	74,00
DHO-285	285	293,0		5,15	4,00	5,00		300,0		16,2	16,0	5,0	408,0	12,0	491	605,0	4,0	73,00
DHO-285	287	295,0		5,15	4,00	5,00		300,0		16,2	16,0	5,0	408,0	12,0	487	610,0	4,0	72,00
DHO-290	288	296,0		5,15	4,00	5,00		305,0		16,2	16,0	5,0	415,0	12,0	485	611,0	4,0	72,00
DHO-290	290	298,0		5,15	4,00	5,00		305,0		16,2	16,0	5,0	415,0	12,0	482	615,0	4,0	71,50
DHO-290	292	300,0		5,15	4,00	5,00		305,0		16,2	16,0	5,0	415,0	12,0	479	620,0	4,0	71,00
DHO-295	295	303,0		5,15	4,00	5,00		310,0		16,2	16,0	5,0	426,0	12,0	474	625,0	4,0	70,50
DHO-295	297	305,0		5,15	4,00	5,00		310,0		16,2	16,0	5,0	426,0	12,0	471	630,0	4,0	70,50
DHO-300	298	306,0		5,15	4,00	5,00		315,0		16,2	16,0	5,0	435,0	12,0	469	631,0	4,0	69,50
DHO-300	300	308,0		5,15	4,00	5,00		315,0		16,2	16,0	5,0	435,0	12,0	466	636,0	4,0	69,00
DHO-305	305	315,0		6,20	5,00	6,00	-0,15	322,0	+2,00	16,2	20,0	6,0	755,0	15,0	961	810,0	5,0	114,00
DHO-310	310	320,0	+0,89	6,20	5,00	6,00		327,0	-0,90	20,2	20,0	6,0	770,0	15,0	947	823,0	5,0	113,00

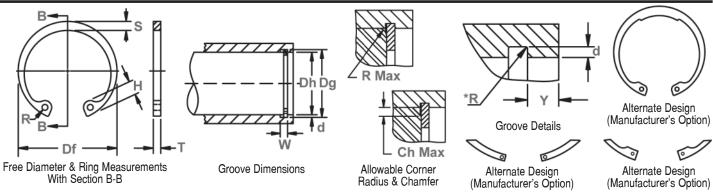
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FOR HARDNESS SPECIFICATIONS, SEE END OF THIS SECTION.

DHO Housing Rings
(DIN 472)

Once installed in the groove of a housing/bore, the portion of the ring protruding from the groove (also called a "shoulder") holds an assembly in place.



RING	HOUSING			OVE SIZE						SIZE & W						MENTARY		
NO.	Dia.	DIAM	ETER	WIDTH	DEPTH		KNESS		REE	LUG	MAX.	HOLE	WEIGHT	EDGE	THRUST	THRUST	Allow-	Max.
	(mm)					*	**	DIAI	METER	HT.	SEC.	DIA.		MARGIN	LOAD	LOAD	able	load w/
															Ring	Groove	Rad./	R/Ch
																	Cham.	Max.
	DI-	D.	T-1	147	-	-	Tal	D/	T-1		0		lon/	Y	D.	P	D/Ob	Di.
	Dh	Dg	Tol.	W Min.	d	'	Tol.	Df	Tol.	H Max.	S Ref.	R Min.	kg/ 1000	Min.	Pr kN	Pg kN	R/Ch Max.	P'r kN
DHO-315	315	325,0		6,20	5,00	6,00		332,0		20,2	20,0	6,0	785,0	15,0	934	837,0	5,0	111,00
DHO-320	320	330,0		6,20	5,00	6,00	1	337,0		20,2	20,0	6,0	800,0	15,0	919	850,0	5,0	109,00
DHO-325	325	335,0		6,20	5,00	6,00	1	342,0		20,2	20,0	6,0	810,0	15,0	906	864,0	5,0	108,00
DHO-330	330	340,0		6,20	5,00	6,00	1	347,0		20,2	20,0	6,0	820,0	15,0	894	876,0	5,0	106,00
DHO-335	335	345,0		6,20	5,00	6,00	1	352,0		20,2	20,0	6,0	830,0	15,0	880	890,0	5,0	105,00
DHO-340	340	350,0		6,20	5,00	6,00]	357,0	+2,00	20,2	20,0	6,0	840,0	15,0	869	903,0	5,0	104,00
DHO-345	345	355,0		6,20	5,00	6,00]	362,0	-0,90	20,2	20,0	6,0	855,0	15,0	857	916,0	5,0	102,00
DHO-350	350	360,0	+0,89	6,20	5,00	6,00		367,0		20,2	20,0	6,0	870,0	15,0	846	929,0	5,0	101,00
DHO-355	355	365,0		6,20	5,00	6,00]	372,0		20,2	20,0	6,0	880,0	15,0	834	942,0	5,0	99,00
DHO-360	360	370,0		6,20	5,00	6,00		377,0		20,2	20,0	6,0	890,0	15,0	823	955,0	5,0	98,00
DHO-365	365	375,0		6,20	5,00	6,00	-0,15	382,0		20,2	20,0	6,0	906,0	15,0	813	968,0	5,0	97,00
DHO-370	370	380,0		6,20	5,00	6,00		387,0		20,2	20,0	6,0	920,0	15,0	803	981,0	5,0	95,00
DHO-375	375	385,0		6,20	5,00	6,00		392,0		20,2	20,0	6,0	932,0	15,0	793	994,0	5,0	94,00
DHO-380	380	390,0		6,20	5,00	6,00		397,0		20,2	20,0	6,0	940,0	15,0	784	1008,0	5,0	93,00
DHO-385	385	395,0		6,20	5,00	6,00		402,0		20,2	20,0	6,0	950,0	15,0	774	1021,0	5,0	92,00
DHO-390	390	400,0		6,20	5,00	6,00		407,0		20,2	20,0	6,0	960,0	15,0	764	1033,0	5,0	91,00
DHO-395	395	405,0		6,20	5,00	6,00		412,0		20,2	20,0	6,0	972,0	15,0	756	1047,0	5,0	90,00
DHO-400	400	410,0		6,20	5,00	6,00		417,0	+2,00	20,2	20,0	6,0	980,0	15,0	746	1060,0	5,0	89,00
DHO-410	410	422,0		7,20	6,00	7,00		430,0	-1,00	26,2	26,0	6,0	1380,0	18,0	1512	1307,0	6,0	150,00
DHO-420	420	432,0	+1,00	7,20	6,00	7,00		440,0		26,2	26,0	6,0	1410,0	18,0	1480	1338,0	6,0	147,00
DHO-430	430	442,0		7,20	6,00	7,00		450,0		26,2	26,0	6,0	1440,0	18,0	1446	1369,0	6,0	144,00
DHO-440	440	452,0		7,20	6,00	7,00		460,0		26,2	26,0	6,0	1470,0	18,0	1418	1401,0	6,0	141,00
DHO-450	450	462,0		7,20	6,00	7,00		470,0		26,2	26,0	6,0	1510,0	18,0	1388	1431,0	6,0	138,00
DHO-460	460	472,0		7,20	6,00	7,00		480,0		26,2	26,0	6,0	1550,0	18,0	1360	1464,0	6,0	135,00

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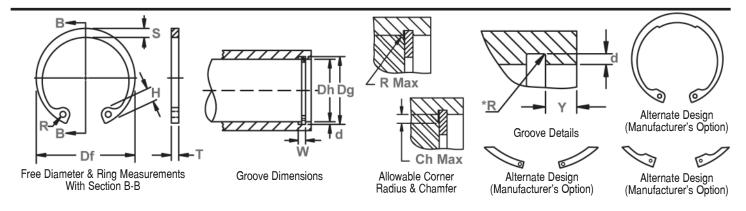
HARDNESS RANGES: CARBON STEEL RINGS (SAE 1060-1090)

TIAITDIVEOU TIAI	MILS. CALIDON	OTELL HINGO (C	ML 1000-1030)	
RING TYPE	SIZE RANGE		HARDNESS	
		VICKERS	ROC	KWELL
			HRC	LOWER SCALE*
	8-22	470-580	47-54	66-72 HR30N
DH0	23-48	470-580	47-54	
	50-200	435-530	44-51	
	202-300	390-470	40-47	-
	305-1000	370-415	38-43	•

^{*}WHERE APPLICABLE

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RING	HOUSING		GROO	VE SIZE				F	RINGS S	IZE & WE	IGHT				SUPPLE	MENTARY	DATA	
NO.	Dia. (mm)	DIAN	METER	WIDTH	DEPTH		(NESS	FR DIAM	EE IETER	LUG HT.	MAX. SEC.	HOLE DIA.	WEIGHT	EDGE MARGIN	THRUST LOAD Ring	THRUST LOAD Groove	Allow- able Rad./ Cham.	Max. load w/ R /Ch Max.
	Dh	Dg	Tol.	W	d	T	Tol.	Df	Tol.	Н	S	R	kg/	Y	Pr	Pg	R/Ch	P'r
				Min.						Max.	Ref.	Min.	1000	Min.	kN	kN	Max.	kN
DHO-470	470	482,0		7,20	6,00	7,00		490,0	+2,00	26,2	26,0	6,0	1595,0	18,0	1330	1495	6,0	132,0
DHO-480	480	492,0		7,20	6,00	7,00		500,0	-1,00	26,2	26,0	6,0	1640,0	18,0	1306	1526	6,0	130,0
DHO-490	490	502,0		7,20	6,00	7,00		510,0		26,2	26,0	6,0	1685,0	18,0	1280	1558	6,0	127,0
DHO-500	500	512,0		7,20	6,00	7,00		520,0		26,2	26,0	6,0	1730,0	18,0	1256	1588	6,0	125,0
DHO-510	510	524,0		8,20	7,00	8,00		535,0		26,2	26,0	6,0	2250,0	21,0	1834	1894	7,0	156,0
DHO-520	520	534,0		8,20	7,00	8,00		545,0		26,2	26,0	6,0	2290,0	21,0	1802	1931	7,0	153,0
DHO-530	530	544,0		8,20	7,00	8,00	-0,15	555,0		26,2	26,0	6,0	2335,0	21,0	1768	1968	7,0	150,0
DHO-540	540	554,0		8,20	7,00	8,00		565,0	+3,00	26,2	26,0	6,0	2380,0	21,0	1738	2004	7,0	148,0
DHO-550	550	564,0		8,20	7,00	8,00		575,0	-1,50	26,2	26,0	6,0	2430,0	21,0	1711	2041	7,0	145,0
DHO-560	560	574,0	+1,00	8,20	7,00	8,00		585,0		26,2	26,0	6,0	2495,0	21,0	1682	2078	7,0	143,0
DHO-570	570	584,0		8,20	7,00	8,00		595,0		26,2	26,0	6,0	2560,0	21,0	1650	2114	7,0	141,0
DHO-580	580	594,0		8,20	7,00	8,00		605,0		26,2	26,0	6,0	2625,0	21,0	1627	2151	7,0	138,0
DHO-590	590	604,0		8,20	7,00	8,00		615,0		26,2	26,0	6,0	2700,0	21,0	1601	2188	7,0	136,0
DHO-600	600	614,0		8,20	7,00	8,00		625,0		26,2	26,0	6,0	2770,0	21,0	1571	2221	7,0	134,0
DHO-650	650	666,0		9,30	8,00	9,00		680,0		34,0	34,0	6,0	3600,0	24,0	2654	2753	7,0	226,0
DHO-700**	700	716,0		9,30	8,00	9,00		730,0		34,0	34,0	6,0	4120,0	24,0	2471	2966	7,0	210,0
DHO-750**	750	768,0		9,30	9,00	9,00		785,0		34,0	34,0	9,0	4540,0	27,0	2310	3566	7,0	196,0
DHO-800**	800	818,0		9,30	9,00	9,00	-0,20	835,0	+4,00	34,0	34,0	9,0	5450,0	27,0	2176	3800	7,0	184,0
DHO-850**	850	870,0		9,30	10,00	9,00		890,0	-2,00	34,0	34,0	9,0	5990,0	30,0	2045	4500	7,0	173,0
DHO-900**	900	920,0		9,30	10,00	9,00		940,0		34,0	34,0	9,0	6740,0	30,0	1938	4766	7,0	164,0
DHO-950**	950	972,0		9,30	11,00	9,00		1000,0		34,0	34,0	9,0	7930,0	33,0	1840	5608	7,0	156,0
DHO-1000**	1000	1022,0		9,30	11,00	9,00		1050,0		34,0	34,0	9,0	8880,0	33,0	1752	5825	7,0	148,0

ALL DIMENSIONS IN MILLIMETERS.

*** FOR PLATED RINGS, ADD 0.05 TO THE LISTED MAXIMUM THICKNESS.
MAXIMUM RING THICKNESS WILL BE A MINIMUM OF 0.005 LESS THAN THE LISTED
GROOVE WIDTH (W) MINIMUM.

HARDNESS RANGES: STAINLESS STEEL BINGS (DIN 1 /122 Y30CrMo17)

HANDINESS NAI	NUES. SI	AINLESS STEI	ะเ ทแงนอ (มเ	N 1.4122 A39	UTIVIUT <i>I</i>)
RING	SIZE		HAR	DNESS	
TYPE	RANGE	HV	HRC	15N	30N
DHO	ALL	470-580	47-54	84-87.5	66-72

HARDNESS RANGES: STAINLESS STEEL RINGS (PH 15-7MO)

TIMITEDIAL CO TIM	TOLO. OTATIVEE	JO OTELE TIIIVAG	(
RING TYPE	SIZE RANGE		HARDNESS	
		VICKERS	ROC	KWELL
DHO			HRC	LOWER SCALE*
	8-22	435-530	44-51	63-69.5 HR30N
	23-1000	435-530	44-51	
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*WHERE APPLICABLE



^{*}The radius "R" on the load side must not exceed 0.1 T.
** THESE PARTS ARE MADE WITH A CONSTANT SECTION WIDTH (NO TAPER)