



SHAFT DIA: $\phi 24$

GROOVE DIA: $\phi 22.90(+0.00/-0.21)$

GROOVE WIDTH: 1.85 MIN

MAT'L: SAE 1060-1090

HARDNESS: 47-54 HRC

ALL DIMENSIONS ARE IN MILLIMETERS

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC.
REVISION				CUSTOMER DRAWING DSR-24	
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					SCALE NONE
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. 4 PLACE DEC.	FRACT. ANGLES		
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		DATE 5/14/07
THE CONTENTS OF THIS DRAWING ARE THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.					FILENAME:
					DWG. SIZE A